AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

1. (currently amended) A machine for processing a sheet material into packing blanks, comprising:

a set of feed rollers, the feed rollers driven for feeding the sheet material in a first, longitudinal direction;

a first set of tool holders carrying tools for processing the sheet material in said longitudinal direction;

the first set of tool holders being supported on guide means above the feed rollers and laterally movable in a second direction, transversely to said first direction,

said first set of tool holders having clamping means controllable for connecting and disconnecting ~~the tool holders~~ each tool holder of the first set, separately and selectively, to an ~~upper or lower part, respectively, of an~~ endless belt driven for rotation for ~~lateral~~ positioning of the ~~tools~~ tool holders of said first set in the transverse direction; and

a second set of tool holders carrying tools for processing the sheet material in the second, transverse direction, the second set of tool holders being supported on guide means and movable in said transverse direction,

said second set of tool holders having clamping means controllable for connecting and disconnecting ~~the~~ each tool holder ~~holders~~ of the second set to ~~an upper or lower part, respectively, of~~ an endless belt driven driven for rotation [[,]] for ~~processing the sheet material~~ positioning of the tool holders of the second set in the transverse direction, wherein,

at least one tool holder of said first set and at least one tool holder of said second set of tool holders are each carrying a cutting tool ~~wheel~~ and a creasing tool ~~wheel~~, respectively, said cutting tools and creasing tools being ~~the wheels individually controllable for~~ selectively controllable for conducting cutting or creasing operations in the longitudinal and transverse directions ~~direction~~, and

the feed rollers serve ~~serving~~ as counter-support ~~counter support~~ for the tools ~~wheels engaging the sheet material for~~ in both cutting and creasing operations, respectively ~~in said longitudinal direction~~.

2. (original) The machine of claim 1, wherein the endless belt is intermittently driven for laterally positioning the tools of said first set of tool holders.

3. (original) The machine of claim 1, wherein the first set of tool holders is associated with a first endless belt, the second set of tool holders is associated with a second endless belt, and a singular motor driving the two belts.

4. (original) The machine of claim 1, wherein the feed rollers are driven for reciprocally feeding the sheet material in the first direction.

5. (new) The machine of claim 1, wherein the cutting tool is a cutting wheel and the creasing tool is a creasing wheel.

6. (new) A machine for processing a sheet material into packing blanks, comprising:

a set of feed rollers, the feed rollers driven for feeding the sheet material in a first, longitudinal direction;

a first set of tool holders carrying tools for processing the sheet material in said longitudinal direction;

said first set of tool holders being supported on guide means above the feed rollers and laterally movable in a second direction, transversely to said first direction;

said first set of tool holders having clamping means controllable for connecting and disconnecting each tool holder of said first set, separately and selectively, to an endless belt intermittently driven for rotation for positioning of the tool holders of said first set in the transverse direction;

a second set of tool holders carrying tools for processing the sheet material in the second, transverse direction;

said second set of tool holders being supported on guide means and movable in said transverse direction;

said second set of tool holders having clamping means controllable for connecting and disconnecting each tool holder of said second set to an endless belt intermittently driven for rotation for positioning of the tool holders of said second set in the transverse direction, wherein,

at least one tool holder of said first set and at least one tool holder of said second set of tool holders are each carrying a cutting tool and a creasing tool, respectively,

said cutting tools and creasing tools being selectively controllable for conducting cutting or creasing operations in both said longitudinal and transverse directions, and

said feed rollers serve as counter-support for the tools in both cutting and creasing operations, respectively.

7. (new) The machine of claim 6, wherein the first set of tool holders is associated with a first endless belt, the

second set of tool holders is associated with a second endless belt, and a singular motor driving the two belts.

8. (new) The machine of claim 6, wherein the feed rollers are driven for reciprocally feeding the sheet material in the first direction.

9. (new) The machine of claim 6, wherein the cutting tool is a cutting wheel.

10. (new) The machine of claim 6, wherein the creasing tool is a creasing wheel.

11. (new) The machine of claim 6, wherein the first set of tools are displaceable and positionable separately and independent from the second set of tools.

12. (new) The machine of claim 1, wherein the first set of tools are displaceable and positionable separately and independent from the second set of tools.